TC-X

Exploded View Drawing and Parts List

Model: TC-X250ST

Model Number: 1H00125MP

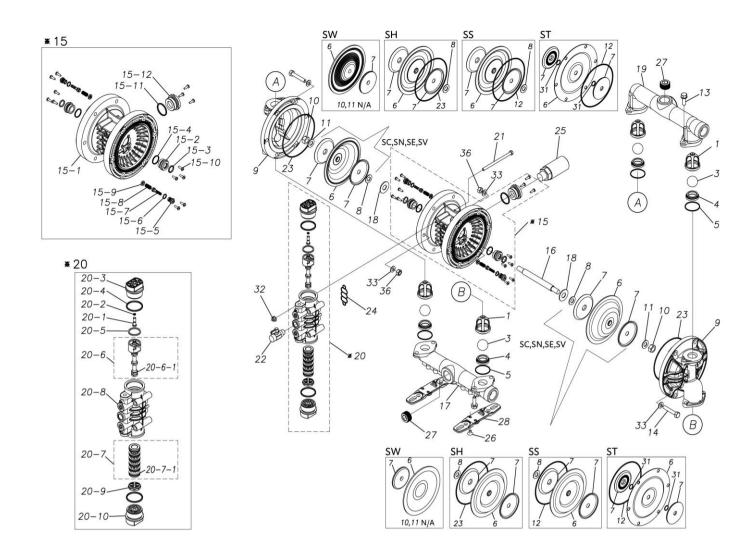
The part list and exploded view drawing as attached below indicate the full list of parts for the above mentioned pump model.

When ordering parts take care to select the correct model pump and required parts. Also be aware that models may change over time as improvements are made so crossreferencing the pumps serial number assembly date and service code are also recommended.

If you require specific spare parts you can also use this form to place your order.

For more information specific to your pump please refer to the pumps Service Book and Operation Manual available separately.

Please contact your Pump Distributor directly for more information.



Parts List

TC-X250ST

1H00125MP

Ref.No.	Parts No.	Description	Parts Component	Remark
1	1H20100MM	VALVE STOPPER	4	
3	1H20019TM	BALL	4	
4	1H20005TM	VALVE SEAT	4	
5	9S1TG0045	O RING G-45	4	
6	1H20028T5	DIAPHRAGM	2	
7	1H20026TM	CENTER DISK	4	
9	1H20008SM	OUT CHAMBER	2	
10	9N1311400	NUT M14 × 1.5	2	
11	9W3311400	CONED DISK SPRING M14	2	
12	9S1BG0145	O RING G-145	2	
13	9B2211030	BOLT M10 × 30	8	
14	9B1221060	BOLT M10 × 60	12	
15	1H10003MK	BODY ASSEMBLY	1	

TC-X250ST

1H00125MP

20-7-1 9S1BJ2030 O RING JASO-2030 6 20-8 1H10007MP VALVE BODY ASSEMBLY 1 20-9 1H30030MB CUSHION 1 20-10 1H30031MB CUSHION 1 20-10 1H30031MB CAP B 1 21 9B1290800 BOLT M8 × 130 4 22 1H90002MP BALL VALVE 1 23 9S1TG0145 O RING G-145 2 24 1H30017MB VALVE BODY GASKET 1 25 1H90003MK SILENCER 1 26 9B5290802 BOLT M8 × 12 2 27 9P63P9910 PLUG 4	Remark
15-2 11400180MM THROAT BEARING 2 15-3 9S2BA0018 PACKING 2 15-4 9S1B2023 0 RING JASO-2023 2 15-5 1H30186MB PILOT VALVE SEAT 2 15-6 9S1BP0011 0 RING P-11 2 15-7 1H10009MK PILOT VALVE ASSEMBLY 2 15-8 1H30021MB SPRING SEAT 2 15-9 1H30021MB SPRING SEAT 2 15-10 9S1BG0035 0 RING G-35 1 15-11 9S1BG0035 0 RING G-35 1 16 1H20032MP BUSHING 1 17 1H420092PP IN MANFOLD 1 18 1H30016MB CUSHION 2 19 1H20019SP IN MANFOLD 1 20-1 1H10004MP MAN VALVE ASSEMBLY 1 20-1 1H30021MB CREP A 1 20-5 1H30021MB CAP A 1 20-6 1H10002MK SEE	
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10 11 11 17 1120005P IN MANIFOLD 1 18 11430016MB CUSHION 2 19 11420010SP OUT MANIFOLD 1 20 1110004MP MAIN VALVE ASSEMBLY 1 20-1 1130028MM RESET BUTTON 1 20-2 9S1BP0005 0 RING P-5 1 20-3 11430029MB CAP A 1 20-4 9S1BP0045 0 RING P-45 2 20-5 11430023MB PACKING 1 20-6 11430023MM SEAL RING 1 20-6-1 11430023MM SEAL RING 5 20-7 1H10006MK SLEEVE ASSEMBLY 1 20-7 1H10006MK SLEEVE ASSEMBLY 1 20-7 1H10006MK SLEEVE ASSEMBLY 1 20-7 9S1BJ2030 0 RING JASO-2030 6 20-70 1H30030MB CUSHION 1 20-9 1H30030MB CUSHION 1	
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20-6 1H10002MK C SPOOL ASSEMBLY (Looped C®) 1 20-6-1 1H30023MM SEAL RING 5 20-7 1H10006MK SLEEVE ASSEMBLY 1 20-7-1 9S1BJ2030 O RING JASO-2030 6 20-7-1 9S1BJ2030 O RING JASO-2030 6 20-8 1H10007MP VALVE BODY ASSEMBLY 1 20-9 1H30030MB CUSHION 1 20-10 1H30031MB CAP B 1 21 9B1290800 BOLT M8 × 130 4 22 1H9002MP BALL VALVE 1 23 9S1TG0145 O RING G-145 2 24 1H30017MB VALVE BODY GASKET 1 25 1H90003MK SILENCER 1 26 9B5290802 BOLT M8 × 12 2 27 9P63P9910 PLUG 4	is also available individually.
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20-8 1H10007MP VALVE BODY ASSEMBLY 1 20-9 1H30030MB CUSHION 1 20-10 1H30031MB CAP B 1 21 9B1290800 BOLT M8 × 130 4 22 1H90002MP BALL VALVE 1 23 9S1TG0145 O RING G-145 2 24 1H30017MB VALVE BODY GASKET 1 25 1H90003MK SILENCER 1 26 9B5290802 BOLT M8 × 12 2 27 9P63P9910 PLUG 4	The parts of #20 are available with a set as [1H10004MP:MAIN VALVE ASSEMBLY]. This is also available individually.
20-9 1H30030MB CUSHION 1 20-9 1H30031MB CAP B 1 20-10 1H30031MB CAP B 1 21 9B1290800 BOLT M8 × 130 4 22 1H90002MP BALL VALVE 1 23 9S1TG0145 0 RING G-145 2 24 1H30017MB VALVE BODY GASKET 1 25 1H90003MK SILENCER 1 26 9B5290802 BOLT M8 × 12 2 27 9P63P9910 PLUG 4	The parts of #20-7 are available with a set as [1H10006MK:SLEEVE ASSEMBLY]. This is also available individually.
20-10 1H30031MB CAP B 1 21 9B1290800 BOLT M8×130 4 22 1H90002MP BALL VALVE 1 23 9S1TG0145 O RING G-145 2 24 1H30017MB VALVE BODY GASKET 1 25 1H90003MK SILENCER 1 26 9B5290802 BOLT M8×12 2 27 9P63P9910 PLUG 4	The parts of #20 are available with a set as [1H10004MP:MAIN VALVE ASSEMBLY]. This is also available individually.
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26 9B5290802 BOLT M8×12 2 27 9P63P9910 PLUG 4	
27 9P63P9910 PLUG 4	
28 1H30188MB BASE 2	
29 1H9001MB SEAL TAPE 1	
29 1190001MB 0EXENTE 1 31 9S1TP0014 0 RING P-14 4	
31 9511P0014 0 Niki P 14 4 32 9N2210800 NUT M8 4	
32 9N2210800 NOT Mic 4 33 9W1211000 PLAIN WASHER M10 24	

Parts List

TC-X250ST

Ref.No.	Parts No.	Description	Parts Component	Remark
36	9N1611000	NUT M10	12	